## **IO-Link**

## Inductive Distance Sensor BAW M18

With Balluff inductive distance sensors it's easy to position, sense distances or material variations.

**Applications** 

A few examples of the many possible uses:

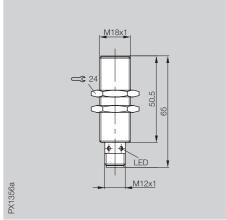
- Distance sensing (even at high traverse speeds)
- Thickness measurement of films, sheet metal
- Belt center measurement
- Measuring the width of metal strips
- Detecting waviness
- Counting
- Positioning
- Position checking
- Clamping status detection
- Selection of various sizes and materials

## **Features**

- Non-contacting, absolute measuring principle
- Distance-proportional IO-Link output signal
- High repeat accuracy
- Optimal linearity
- Low temperature drift
- Measuring speed up to 40 m/s
- LED for restricting the working range
- Insensitive to contamination

Housing size	M18×1
Output signal	IO-Link
Installation type	flush
Linear range s <sub>I</sub>	15 mm





Oud-offers and	
Ordering code	BAW M18MI-BLC50B-S04G
Supply voltage U <sub>s</sub>	
	≤ 15 % of U <sub>a</sub>
Ripple  Pated insulation voltage III	<u>≤ 13 % 61 0<sub>e</sub></u> 250 V AC
Rated insulation voltage U <sub>i</sub>	
Rated distance se	3 mm
Load resistance R <sub>L</sub>	≥ 2 kΩ
Load resistance R <sub>T</sub>	
No-load current lo at Ue	≤ 10 mA
Polarity reversal protected	yes
Short circuit protected	yes
<del></del>	
Ambient temperature range T <sub>a</sub>	
Repeat accuracy R <sub>BWN</sub>	±8 μm
Non-linearity	≤±120 μm
Measuring speed	≤ 40 m/s
Response time	2 ms
Temperature coefficient TC typ.	
in optimal range <u>min.</u>	+1 μm/K
of +10+50 °C max.	–8 μm/K
Enclosure rating per IEC 60529	IP 67
Degree of protection	
Housing material	CuZn nickel plated
Material of sensing face	PBT
Connection type	Connector
Recommended connector	BKS 19/BKS 20
Display	Out of Range

## IO-Link

Mode	COM 2
Baud rate	38.4 Kbaud
Value range	0000 H03FF H

